

Ventilation Heat Exchangers: Save Energy, Save Money and Reduce Greenhouse Gases in Livestock Barns

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INTRODUCTION

Heating a livestock barn is expensive. Ventilation exhaust represents the largest heat loss from poultry barns during colder seasons; up to 85% of heat is lost in ventilation exhaust, and only 15% is lost through the building envelope (Figure 1). Reducing ventilation rates will save energy, but the air quality inside the barn could suffer. Also, humidity levels would rise and levels of carbon dioxide and ammonia contaminants would increase. This is not a healthy environment for animals or for people.

Instead, use a ventilation heat exchanger to recapture a portion of the heat from the barn

exhaust air and use this heat to pre-warm the incoming fresh air entering the barn. An increasing number of farms in Ontario use ventilation heat exchangers to reduce fuel bills while maintaining ventilation levels. Any barn requiring heat in the winter can benefit from a heat exchanger.

This factsheet explains how ventilation heat exchangers work and estimates fuel and potential cost savings. For example, a high-efficiency heat exchanger exhausting 1,000 litres per second (L/s) (~2,100 cubic feet per minute (CFM)) of air can save more than 120 L of propane or 80 m³ of natural gas every day, when the outdoor temperature is -20°C.

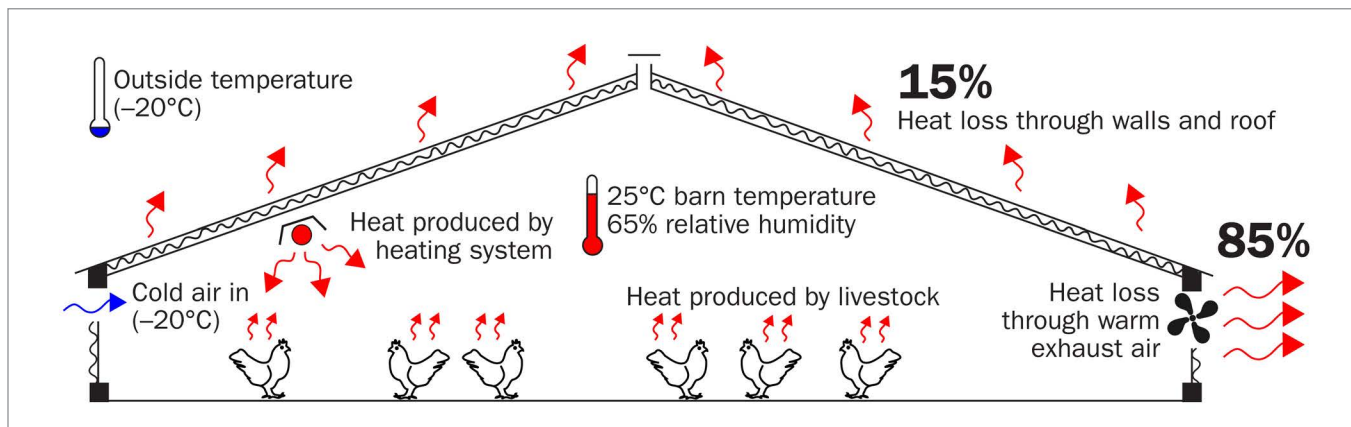


Figure 1. In a poultry barn, 85% of heat is lost to ventilation, and only 15% is lost through the building envelope.

BARN VENTILATION BASICS

During warmer seasons, exhaust fans remove excess heat produced by the animals and heat gained through the barn walls and roof. Fresh air is drawn into the barn to replace the exhausted air. This keeps the barn temperature at a comfortable level for the animals.

During colder seasons, heat produced by the animals is often not enough to balance the heat lost from exhaust or from the walls and roof. Some ventilation is still needed to remove moisture, carbon dioxide and ammonia, and keep the barn environment healthy for animals and people. However, the replacement fresh air can be quite cold and can cool the barn down significantly. A heating system (often a propane or natural gas-fired heater) is used to maintain the barn temperature. By pre-warming the cold incoming air with a ventilation heat exchanger, much less supplemental heat is needed.

HOW DOES A HEAT EXCHANGER WORK?

A heat exchanger transfers heat from one source to another. A cool fluid and a warm fluid flow in opposite or cross directions. Heat from the warm fluid dissipates into the cool fluid by conduction through the heat exchange surface. Car radiators, plate coolers, air conditioners and refrigerators all contain heat exchangers.

Inside a vehicle's radiator, hot engine coolant is cooled to keep the engine from overheating. In a dairy plate cooler, warm fresh milk is cooled to prevent it from spoiling. In a ventilation heat exchanger, warm exhaust air crosses paths with cool incoming air and sheds some of its heat, warming the incoming air, known as "make-up air" (Figure 2).

Inside a ventilation heat exchanger is the heat exchange surface (or core), a series of plates or tubes usually made from plastic or stainless steel. Barn exhaust air is very dirty (dust, dander, feathers, etc.), so the core keeps the exhaust and make-up air separate to prevent cross contamination. These contaminants build up on the core, reducing its heat transfer efficiency. Air filters can remove some material from exhaust air before it fouls the core. In some systems, an automatic washing system regularly flushes material from the core.

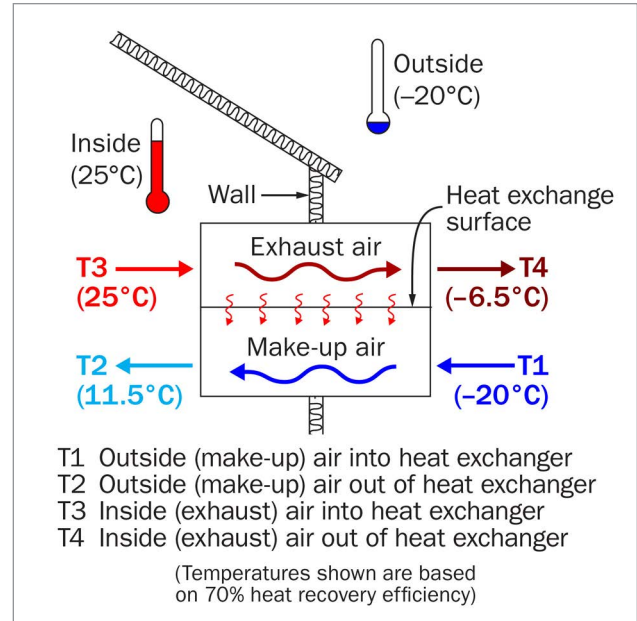


Figure 2. This diagram of a ventilation heat exchanger shows how air moves through a heat exchanger, and how the make-up air gets warmed by the exhaust air. The example temperatures shown in the diagram are based on 70% heat recovery in the heat exchanger.

Heat exchangers are available in many sizes and configurations. A large stand-alone heat exchanger installed at a poultry barn is shown in Figure 3.



Figure 3. This heat exchanger is designed to handle 100% of the ventilation in winter months. The core is located inside the large cabinet. Exhaust air and make-up air travel in opposite directions through the core, and heat moves between them.

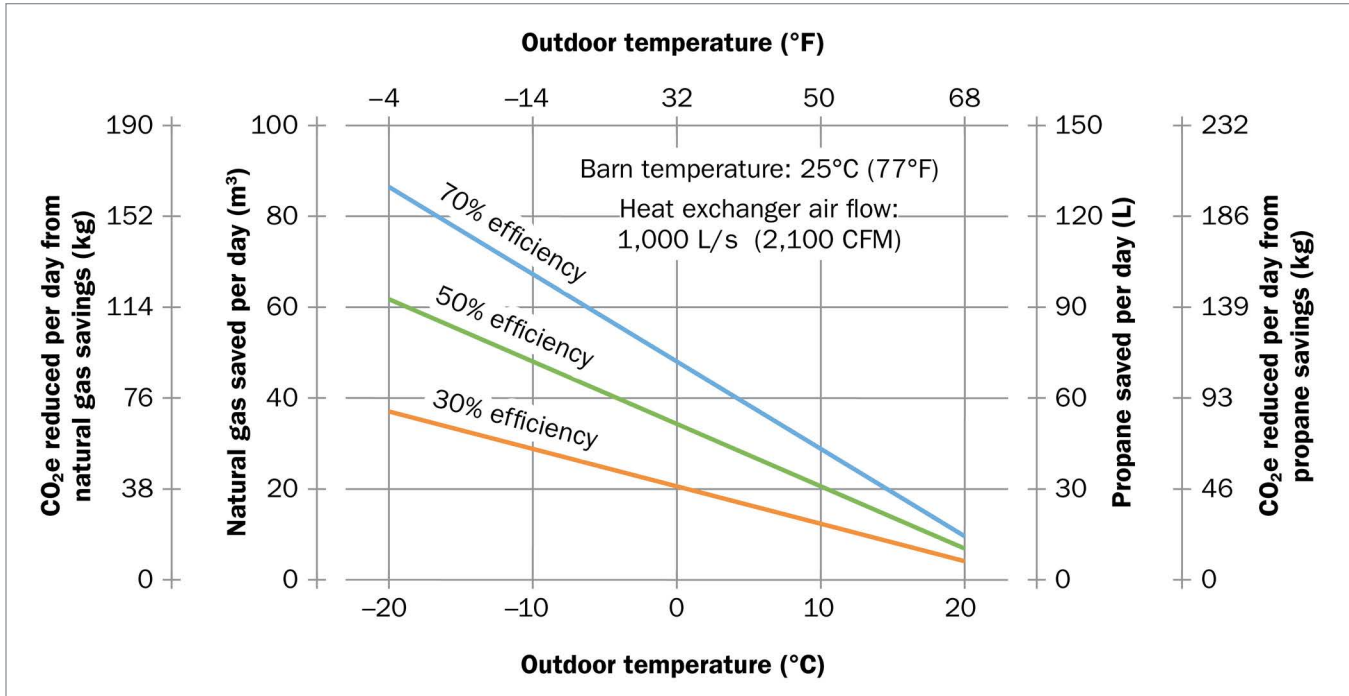


Figure 4. Natural gas and propane savings per day in a livestock barn when using a ventilation heat exchanger at three efficiency levels, across a range of outdoor temperatures. Savings are based on a heat exchanger with 1,000 L/s airflow (2,100 CFM) and a barn indoor temperature of 25°C (77°F).

INSTALLING A HEAT EXCHANGER

Follow these guidelines to size and install a heat exchanger to be as effective as possible. Consult the heat exchanger manufacturer for specific details and available options.

Size heat exchangers to meet Stage 1 and/or Stage 2 minimum ventilation rates. For all-in, all-out barns, this varies as the animals grow. Purchase a unit with multi-speed control or a VFD. Size the heat exchanger for full-grown animals and operate at lower speeds (reduced airflow) for younger animals.

Install washable or cleanable exchanger surfaces and filters. Ensure the heat exchange surface (core) and filters are easy to access and clean. The core should be removable, or have easy-to-open access ports providing good access for inspection and/or cleaning. Purchase air cleaning equipment (e.g., filters, automatic wash systems) for the heat exchanger if available (Figure 5).

Install drain lines. Heat exchangers often remove enough heat that the exhaust air reaches its dew point (the temperature when condensation occurs),

and water droplets form on the core. This water collects inside the unit and must be drained to an appropriate location. In addition, if an automatic wash system is used for cleaning, a drainage system is needed for the dirty wash-water.



Figure 5. This heat exchanger uses cylindrical air filters, with an automatic back-flush feature to clean them at regular intervals. The filters are easily accessible for removal and cleaning.

Use defrost modes. In very cold weather, the core can fall below freezing, causing condensation in the exhaust air to freeze. Frost builds up quickly on the core and closes off the airflow, reducing the heat transfer significantly. Many heat exchangers have an automatic defrost setting that starts when outside temperatures are below a pre-set level (e.g., -5°C or less). Some units slow the fans to reduce airflow, or use a pre-heater on the incoming air stream to prevent freeze-up. For units without a defrost option, inspect the core several times per day in freezing weather. If frost is spotted, shut down the

make-up air fan temporarily (if possible), and keep the exhaust fan running. This will warm up the core and melt the frost. Consider installing a pre-heater on the fresh air inlet if problems continue.

Distribute air effectively. To recover the most heat, a heat exchanger needs all the exhaust and intake fresh air to pass through the system. If one large heat exchanger is used, install ducting or circulation fans to distribute fresh air evenly throughout the barn (Figure 6). Most manufacturers can perform a smoke test to verify air distribution patterns inside the barn.

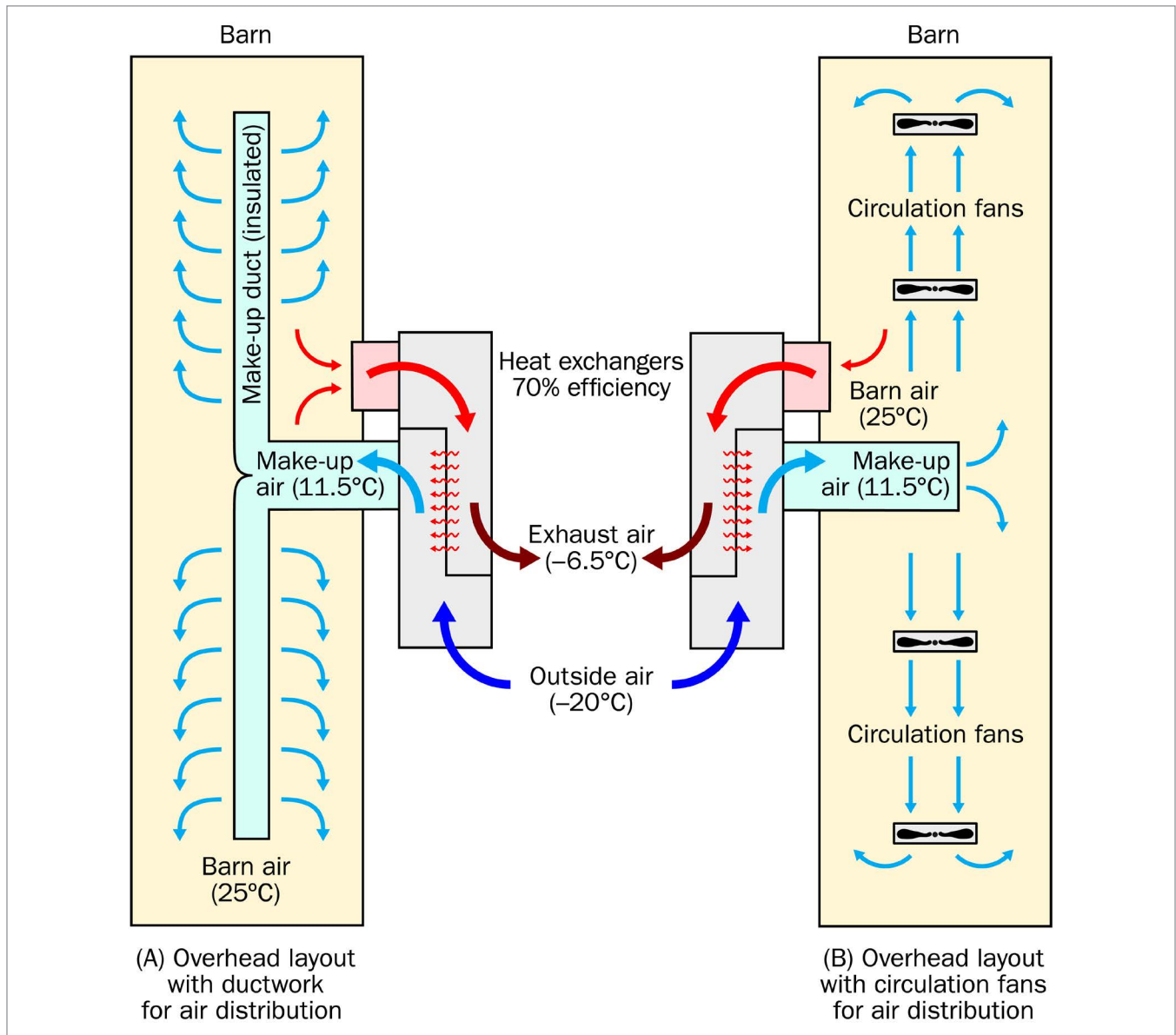


Figure 6. Proper air distribution is needed if one large heat exchanger system is used. Install either ductwork or circulation fans to evenly distribute make-up air inside the barn.

Insulate ducts. The fresh air ducts (if used) must be insulated. The duct surface will be cooler than the barn air. Without insulation, condensation could occur, creating a wet duct that must be cleaned to avoid the growth of pathogens.

Minimize duct/core leakage. Ensure the heat exchanger has good seals to prevent the exhaust and make-up air streams from mixing. Many manufacturers will state how much leakage occurs (percent of total airflow) on the performance data. Leakage will cause the fresh air side to become dirty, and pathogens can build up and create health issues in the barn.

Properly control exchanger and integrate with the ventilation system. A well-controlled heat exchanger reduces supplemental heat and replaces most or all ventilation in colder seasons. Follow these general control guidelines to maximize the heat recovery benefit:

- Set the heat exchanger to provide the desired airflow for moisture control during Stage 1 ventilation (minimum setting). If the barn temperature falls below the heating set-point, the heating system will activate.
- Most heat exchangers are multi-speed (e.g., variable speed or variable frequency drive — VFD). Operate the exchanger on a lower speed while the animals are young. Increase the fan speed to match the ventilation requirements as the animals grow. Program the barn ventilation controller to adjust fan speed automatically, or adjust manually if necessary.
- As the barn warms above the heating set-point temperature, the heating system will shut off. Continue operating the heat exchanger at the required speed to maintain moisture control.
- If the barn continues to warm up after the heating system is turned off, turn off the heat exchanger. Run the regular wall-mounted ventilation exhaust fans to keep the barn cool.

MAINTAINING A HEAT EXCHANGER

An ignored heat exchanger is no better than a regular exhaust fan. Clean the heat exchanger regularly to maximize heat recovery and keep fuel bills as low as possible. Many large units have automatic cleaning systems; use them if they are available. Inspect the heat exchanger at least once per cycle for all-in, all-out barns, and at least monthly for continuously occupied barns. Clean manually whenever necessary. Install a hose near the heat exchanger for wash-down purposes. In winter, a hot water washer may be needed to prevent freezing inside the exchanger.

SUMMARY

Ventilation heat exchangers in livestock barns reduce fuel use by recovering heat from exhaust air. The recovered heat means less fuel is needed to heat the barn. Less fuel use means lower fuel bills, which saves money!

Contact heat exchanger suppliers, farm building designers or engineers for specific heat exchanger sizing advice. Use the most efficient heat exchanger to recover more heat and save more fuel. Operate heat exchangers properly to get the most benefit. Clean and maintain heat exchangers regularly to maximize energy savings and keep fuel bills as low as possible.

For more information on barn ventilation and heat exchangers, see OMAFRA Publication 833, [Ventilation for Livestock and Poultry Facilities](#).

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